

# Digital hardness meter

*with inbuilt printer*

- for all metallic materials
- large measuring memory
- with PC-interface
- inbuilt battery-charger
- for all measuring directions



**Hardy**  
*Test D700*<sup>®</sup>

The **HardyTest D700®** measures the hardness of a large number of materials in six hardness units. Seven types of impact devices enable the hardness measurement of special test piece forms in different hardness grades. It is equipped with an integrated printer and the opportunity to PC transfer.



# precise and practical

## Features

- **Wide measuring range**
- Available hardness scales: HRB, HRC, HV, HB, HS, HL
- **Large memory capacity**
- Upper and lower limit can be preset. It will alarm automatically when the measured value exceeds the limit.
- **Test at any angle**, even upside down
- **User calibration function**
- 7 types of impact devices for specific applications available; **automatic identification** after connection
- **Integrated printer**
- Large display: all functions and parameters are displayed + backlight
- **PC-transfer** with USB cable and software
- **Built-in charging circuitry**
- Battery capacity display - **150 hours operating time** (without backlight and printing)
- **Auto-Power-Off** to save energy

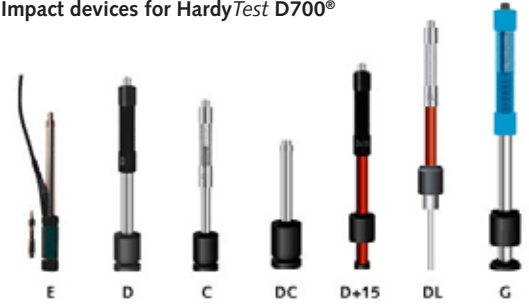
## Application

- Measurements on **steel, cast steel, cold work tool steel, stainless steel, gray cast iron, nodular cast iron, cast aluminium alloys, brass, bronze and wrought copper alloys**
- **Defect analysis** of pressure vessels, steam generators, etc.
- **Material identification** of metal warehouses

## Standard delivery

- Main unit
  - Impact device D
  - Cleaning brush
  - Small support ring
  - Charger cable
  - Paper for printing
  - Manual
  - Service-case
  - USB-cable and software
- Optional**
- Set of supporting rings
  - Other impact devices

## Impact devices for HardyTest D700®



**Impact device D:** Universal device for most hardness requirements

**Impact device DC:** Ultra-short version; manually loaded on the front; same characteristics as type D; for testing in boreholes, built-in parts, hollow cylindrical parts, etc.; max. 940 HV

**Impact device DL:** With extremely long and fine front piece only for steel and cast steel; for testing in narrow or hard to reach areas; max. 950 HV

**Impact device D+15:** The front part is narrow and the coil is located behind it; same characteristics as type D; only for steel; for hardness testing in slots, grooves, recessed areas, gear flanks, grooves, cavities, tooth flanks, etc.; max. 940 HV

**Impact device C:** Reduced impact energy of about 1/4 of type D; for tempered or surface treated steel, small or sensitive-to-shock parts (minimal imprint is left); max. 1000 HV

**Impact device G:** With large test-tip diameter; impact energy 9 times larger than type D; on steel, gray or nodular cast iron; for large cast parts and forgings or parts with high surface roughness; max. 650 HB (only in Brinell)

**Impact device E:** With a synthetic diamond test tip of approx. 5000 HV; for very hard materials (above 50 HRC / 650 HV) such as carbide, barrels, etc.; max. 1200 HV

## Technical Specifications

Hardness units	HL (Leeb), HB (Brinell), HRB (Rockwell B), HRC (Rockwell C), HV (Vickers), HS (Shore D)
Measuring range	170 - 960 HLD
Measuring direction	360°
Standard impact device	D
Memory size	Max. 500 groups (relative to the times of impacts 1-32)
Statistics	Records the number of measurements, date, average value, impact device, material and hardness unit for each measured value.
Setting of limits	Acoustic signal by overstepping preset min. and max. limits
Minimum weight of sample	> 5kg solid material; 2-5kg on stable surface; < 2kg with coupling paste on stable surface
Memory function	Manually or automatically
Data transfer	USB-cable and software
Languages	English and German
Display	128 x 64 Dot-Matrix-LCD
Backlight	Adjustable brightness
Battery capacity	150 hours (without backlight and printing)
Power supply	Battery-pack (6V NI-MH) with integrated charging circuit and charging cable
Battery charging cable	9V / 500mA
Print paper (length x width)	57.5 (± 0,5 mm) x 30 mm
Storage temperature	-30°C to +60°C
Relative humidity	≤ 90%
Working temperature	-10°C to +50°C
Weight	340 g (with batteries)
Size	212 x 80 x 32 mm

Technical details are subject to change.

Standard Impact Device D	HRB	HRC	HB	HV	HS
Steel, Cast Steel	38-100	20-69	127-651	83-976	32-100
Cold Work Steel	-	20-67	-	80-898	-
Stainless Steel	47-102	-	85-655	85-802	-
Gray Cast Iron	-	-	93-334	-	-
Nodular Cast Iron	-	-	131-387	-	-
Aluminum Alloys	24-85	-	19-164	-	-
Brass	14-95	-	40-173	-	-
Bronze	-	-	60-290	-	-
Copper	-	-	45-315	-	-



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